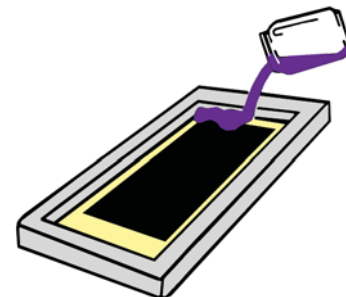


Product Description:

The SF WR purple screen filler (block-out) is a product designed to fill the open areas of the screen not covered by the emulsion. Use for masking several designs on a screen ready to print or for multi-color work. This product offers increased durability and spreads smoothly and evenly for optimum drying and filling.



Product Features

- Water-Based
- Reclaimable
- Resistant to solvent and water-based inks
- Resistant to plastisol inks
- Solvent Free
- Superior water resistance after drying

Directions:

Spread SF WR evenly on the substrate side of the screen over the desired area. A card or plastic spreader is typically used. SF WR can be thinned with water for retouching pinholes with a brush. Cure for 3 hours at room temperature or for 30 minutes at 104° to 122° F (40° to 50° C). Water resistance can be further increased with the application of EH-100 Emulsion Hardener. To reclaim, use emulsion reclaiming chemicals.

Health & Safety:

Refer to the relevant Material Safety Data Sheet for specific chemical and physical properties.

Storage:

When sealed in the original container and stored in cool conditions, this product will maintain its original properties for one year from the date of production.

This Technical Bulletin is intended to be used for informational purposes only, and is in no way intended to create any warranties or other obligations on behalf of Norcote. All warranties, terms and/or conditions for a particular product will be specified on the applicable invoice and are only valid upon the creation of a legally-binding contract.

Testing

Due to the inability of Norcote to anticipate or control the conditions under which the Products and information relating thereto will be used and/or stored, Norcote cannot guarantee the results obtained from using the Products.

Issue Date: 11/24/2014
Supersedes: 11/22/2011