



MATERIAL SAFETY DATA SHEET

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

80 SERIES

UV CURABALE SCREEN PRINTING INK (Density in kilograms/gallon) [Specific gravity]

002 Mixing White (5.05) [1.337]	037 Reflex Blue (4.31) [1.139]	883 Process Black Toner (4.40) [1.167]
005 Mixing Black (4.29) [1.136]	038 Peacock Blue (4.85) [1.283]	1019 Opaque Black (4.21) [1.115]
007 Brown (4.40) [1.155]	049 Overprint Clear (4.11) [1.086]	1022 Deadfront Black (4.27) [1.129]
012 Radiant Yellow (4.21) [1.112]	050 Process Blue (4.14) [1.095]	1046 Opaque White (6.17) [1.633]
016 Brilliant Yellow (4.21) [1.112]	060 Halftone Base (4.38) [1.159]	1056 Non-Chalking Opaque White (6.26) [1.657]
017 Medium Yellow (4.27) [1.130]	080 Halftone Process Cyan (4.37) [1.156]	1240 Opaque White (6.14) [1.623]
019 Permanent Orange (4.20) [1.110]	081 Halftone Process Magenta (4.33) [1.146]	1400 Blue White (6.14) [1.654]
022 Red (4.18) [1.106]	082 Halftone Process Yellow (4.40) [1.164]	2021 Opaque Process Blue (4.48) [1.186]
023 Rhodamine Red (4.25) [1.123]	083 Halftone Process Black (4.40) [1.164]	2233 Opaque Yellow (4.44) [1.174]
024 Rose (4.38) [1.160]	092 Transparent Red (4.16) [1.102]	2286 Lt. LED Red (4.21) [1.115]
025 Graphic Red (4.19) [1.107]	093 Transparent Green (4.22) [1.116]	2287 Dk. LED Red (4.21) [1.113]
026 Magenta (4.62) [1.223]	094 Transparent Blue (4.13) [1.093]	2313 Lightfast Yellow (4.16) [1.107]
030 Emerald Green (4.33) [1.145]	095 Transparent Yellow (4.17) [1.104]	2872 Lightfast Orange (4.20) [1.109]
031 Spruce Green (4.33) [1.146]	880 Process Cyan Toner (4.37) [1.156]	
034 Permanent Blue (4.26) [1.127]	881 Process Magenta Toner (4.25) [1.125]	
035 Violet (4.16) [1.100]	882 Process Yellow Toner (4.42) [1.170]	

North America:

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MSDS Issuer: EHS Department
Emergency Phone (United States):
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CHEMTREC

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Emergency Phone (Outside U.S.):
703-527-3887 CHEMTREC

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#05-08 Techplace 1,
Singapore 569628
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703-527-3887 CHEMTREC

SECTION 2 HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW: Product is a liquid with mild acrylic odor that may cause severe eye irritation and may cause tissue damage. Product may be harmful if absorbed through the skin, inhaled or swallowed. Avoid breathing vapors. Avoid spillage to sewers or waterways.

ROUTES OF ENTRY: Dermal, Inhalation, Ingestion

ACUTE HEALTH EFFECTS:

- **Skin Contact:** Potential skin irritant and can cause allergic skin reaction. Repeated or prolonged contact may cause sensitization and allergic reaction.
- **Eye Contact:** Product may cause serious eye damage with prolonged contact
- **Inhalation:** May be harmful if inhaled. May cause irritation to upper respiratory tract upon prolonged or repeated inhalation.
- **Ingestion:** May be harmful if swallowed. Gastrointestinal tract irritation may result.

CHRONIC HEALTH EFFECTS: No data available for mixture. Animal studies for N-Vinyl Pyrrolidone indicate that inhalation can cause liver and nasal damage. Possible cancer hazard associated with NVP, based on animal studies.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Repeated and prolonged overexposure may increase the potential for adverse health effects.

HMIS ® RATING: Health - 2* Flammability -1 Physical Hazard - 1 PPE - C

SECTION 3 COMPOSITION

INGREDIENT	PERCENT BY WEIGHT	CAS#	EC#	Symbol	Risk Phrase
Acrylated Oligomer Mixture	17-47% Proprietary	Proprietary	Proprietary	Xi, N	R36/37/38, R43, R51/53
N-Vinyl-2-Pyrrolidone 6-	26%	88-12-0	201-800-4	Xn, N	R20/21/22, R37, R40, R41, 48/20
Acrylated Monomer Mixture	5-20% Proprietary	Proprietary	Proprietary	Xi, N	R36/37/38, R43, R51/53
Tripropylene Glycol Diacrylate	5-25%	42978-66-5	256-032-2	Xi, N	R36/37/38, R43, R51/53
Photoinitiators 4-	8%	Proprietary	Proprietary	Xi	R22, R43, R50/53
Copper Compound (026, 034, 037,	0.1-5%	147-14-8	205-685-1	Not available	Not available



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038, 050, 080, 094, 880, 2021 and 2287)					
Carbon Black (005, 007, 083, 883 and 1019)	0.9-6% 1333-	86-4	215-609-9	Not available	Not available
Zinc Compound (017, 023, 026, 030, and 031)	0.3-2.5% 1314-	98-3	215-251-3	Not available	Not available
Rosin (092, 095, 1022, 2286, and 2287)	0.2-2.5% 8050-	09-7	232-475-7	Not available	Not available

SECTION 4 FIRST AID MEASURES

SKIN CONTACT: Remove and isolate contaminated clothing and shoes. Remove excess material from skin with clean cloth. Flush skin with running lukewarm water. Wash affected areas using mild soap.

EYE CONTACT: Flush the eye and under lids with warm water for 15 minutes. Remove any contact lenses during the flushing. Get immediate medical attention if symptoms persist.

INHALATION: Move subject to fresh air and keep warm. If subject is not breathing, administer artificial respiration. If breathing is difficult, have qualified personnel administer oxygen and get medical attention.

INGESTION: If appreciable quantities are swallowed, seek immediate medical attention. Do NOT induce vomiting. Never give anything by mouth to an unconscious person.

SECTION 5 FIRE FIGHTING MEASURES

FLASHPOINT: Not determined, but expected to be >200° F (> 93.3°C) based on raw material data.

FLAMMABLE/EXPLOSIVE LIMITS (Volume % in air): Not established

EXTINGUISHING METHOD: Water fog, carbon dioxide (CO₂) or dry chemical

AUTO-IGNITION TEMPERATURE: Not established

OSHA CLASSIFICATION: Class IIIB Combustible

Evacuate area of all non-emergency personnel. Fire fighters must wear full emergency equipment with self-contained breathing apparatus. At elevated temperatures hazardous polymerization may occur causing container rupture and in extreme cases, explosion. Fight fires from upwind and cool intact containers with water spray or stream at maximum range.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Remove all sources of ignition and ventilate area. Avoid skin and eye contact. Use respiratory protection. Absorb with inert materials such as dry clay or sand and place in closed container for disposal as solid waste in accordance with all applicable regulations.

SECTION 7 HANDLING AND STORAGE

HANDLING: Avoid any unnecessary contact. Use protective clothing specified in Section 8.

STORAGE: Store away from heat and sunlight to prevent spontaneous polymerization. Store below 90° F (32° C). Protect containers from physical damage. Storage of containers should conform to flammable and combustible liquid regulations.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE LIMITS: Not established for mixture.

Component	Exposure Limit
N-Vinyl pyrrolidone	0.05 PPM (VAPOR) ACGIH

HAND PROTECTION: Use nitrile, butyl or other gloves that are resistant to chemicals in Section 2. Replace immediately if punctured or torn or when a change of appearance (color, elasticity, shape) occurs. A minimum of 0.45mm thick gloves for long duration exposure (up to 4 hours) or mechanical handling activities; single use, disposable gloves for short duration exposures not exceeding 30 minutes or where splashes are likely, are recommended.

EYE PROTECTION: Use splash-proof safety goggles or safety glasses that are ANSI approved to prevent eye contact. Eye wash availability is also recommended.

SKIN PROTECTION: Protective or disposable outer clothing is recommended.



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VENTILATION: Provide natural or mechanical ventilation to minimize exposure. If practical, use local mechanical exhaust ventilation at sources of air contamination.

RESPIRATORY PROTECTION: Use of NIOSH approved respirators for organic vapors is recommended where exposure limits are exceeded.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE, ODOR & PHYSICAL STATE: Liquid with moderate viscosity and mild acrylic odor.

BOILING POINT (°F): Not available

FREEZING POINT: Not available

SPECIFIC GRAVITY: See section 1

EVAPORATION RATE: <1

VAPOR PRESSURE (mm Hg): Not established

VAPOR DENSITY: Heavier than air

SOLUBILITY IN WATER: Not soluble

VOC: Not established, but expected to be <5%

pH: Not available

DENSITY: See section 1

SECTION 10 REACTIVITY / STABILITY HAZARD DATA

STABILITY: This material is stable under recommended storage and handling conditions.

CONDITIONS TO AVOID: Excessive heat, ignition sources and contamination with dirt and other foreign materials.

INCOMPATIBILITY: Avoid contamination or inappropriate mixing with strong oxidizing agents, peroxides, strongly caustic materials and metal corrosion products including rust. Do not expose to UV light during storage.

HAZARDOUS DECOMPOSITION PRODUCTS: Thermal oxidation or pyrolysis (as in fire) may yield carbon dioxide, carbon monoxide and volatile organic fragments which are flammable, irritating or toxic.

HAZARDOUS POLYMERIZATION: Under certain conditions (excess temperatures and contamination) hazardous polymerization may occur. Avoid high temperature and contamination with foreign materials.

SECTION 11 TOXICOLOGICAL INFORMATION

TOXICOLOGICAL DATA: Slightly toxic by ingestion. Prolonged or repeated exposure may result in sensitization.

LD50 – Not determined for mixture

LC50 – Not determined for mixture

CARCINOGENICITY: IARC? Not listed NTP? Not listed OSHA? Not listed

MUTAGENICITY: Not determined for mixture

REPRODUCTIVE EFFECTS: Not determined for mixture

NVP, one component of this product is a possible cancer hazard based upon animal studies. Acute Oral LD50 is 1470 mg/kg (rat). Acute Dermal LD50 is 560 mg/kg (rabbit). Acute Inhalation LC50 is 3.2 mg/l (rat). Negative results and no chromosome-damaging effects were found with mutagenicity studies. Carcinogenicity studies (Rat, 2-year inhalation) showed tumors observed in nasal mucosa of both sexes at 20 ppm and in males at 10ppm. Liver and laryngeal tumors at 20ppm and liver damage at 5ppm in both sexes.

SECTION 12 ECOLOGICAL INFORMATION

No determination has been made on ecological impact. However, it is highly recommended to prevent contamination of the environment with this product, i.e. soil, landfills, drains, sewers, surface waters, etc.

SECTION 13 DISPOSAL CONSIDERATIONS

If product becomes a waste, it does not meet the criteria of a hazardous waste as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR 261 as supplied. Dispose of this material in accordance with all applicable federal, state, provincial, and local laws and regulations.

SECTION 14 TRANSPORTATION INFORMATION

Transport this product in accordance with all applicable laws and regulations. This product, as supplied, is not regulated nor classified as a hazardous material/dangerous good by United States Department of Transportation (DOT), the International Civil Aviation Organization (ICAO), the International Maritime Organization (IMO), or the Canadian Transportation of Dangerous Goods Act (TDG).

SECTION 15 REGULATORY INFORMATION



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This Material Safety Data Sheet has been formatted to the best of our ability in accordance with American National Standards Institute (ANSI) and contains hazard criteria and all information required by the Canadian Controlled Products Regulation (CPR) in regard to this product.

California Proposition 65 RTK: This product may contain trace chemicals not intentionally added as a part of the formulation but remaining as residuals from the manufacturing process of our raw materials suppliers, that are considered by the state of California to cause cancer or reproductive harm: Toluene (CAS# 108-88-3) < 0.1%

Clean Air Act – Ozone Depleting Substances (ODS): This product and its components do not contain any known Ozone Depleting Substances.

Coalition of Northeastern Governors (CONEG): This product meets the requirements of CONEG pertaining to heavy metals total content of no more than 100 PPM. No heavy metals are added as a part of the formulation, but raw materials may contain residual parts per million as naturally occurring elements.

Food and Drug Administration (FDA) Food Packaging Status: This product has not been cleared by the FDA for use in food packaging and/or other applications as an indirect food additive.

Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III:

Section 302 – Extremely Hazardous Substances (EHS): This product is not regulated as an EHS.

Section 304 - CERCLA: This product is not regulated for emergency release notification.

Section 311/312 – Hazard Communication Standard (HCS): This product is classified as an acute hazard.

Section 313 – Toxic Chemical List (TCL): This product contains the following components that are regulated under the Toxic Chemical Release Reporting requirements 40 CFR 372: Zinc Compounds
Copper Compounds

European Union Directive 2002/95/EC Restriction of Hazardous Substances (RoHS): This product is in compliance with the requirements of the RoHS Directive.

Toxic Substances Control Act (TSCA) Section 8(b) – Inventory Status: All chemicals in this product are TSCA listed.

SECTION 16 OTHER INFORMATION

HMIS® ratings are a registered trade and service mark of the National Paint and Coatings Association with the following scale:

* = Chronic health effect	PPE Index
4 = Severe Hazard	A = Safety Glasses
3 = Serious Hazard	B = Safety Glasses and Gloves
2 = Moderate Hazard	C = Safety Glasses, Gloves and Protective Apron
1 = Slight Hazard	D = Face Shield, Gloves and Protective Apron
0 = Minimal Hazard	E = Safety Glasses, Gloves and Respirator

EU Risk/Safety Phrases

R20/21/22 = Harmful by inhalation, in contact with skin or if swallowed.

R36/37/38 = Irritating to eyes, respiratory system and skin.

R40 = Limited evidence of a carcinogenic effect.

R41 = Risk of serious damage to eyes.

R43 = May cause sensitization by skin contact.

R48/20 = Harmful: danger of serious damage to health by prolonged exposure through inhalation

R50/51/53 = Very Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Definitions

TWA – Time Weighted Average

TLV – Threshold Limit Value

STEL – Short Term Exposure Limit

CAS# - Chemical Abstract Service Number

NTP – National Toxicology Program

PEL – Permissible Exposure Limit

IARC - International Agency for Research on Cancer

ANSI – American National Standards Institute

AIHA – American Industrial Hygiene Association

WEEL – Workplace Environmental Exposure Level

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Disclaimer: To the best of our knowledge, the product information contained herein is based up on data believed to be reliable, however Nor-Cote makes no warranty and disclaims any liability whatsoever for its accuracy or completeness. Since the actual use of the product is beyond our control, no guarantee expressed or implied, is made by Nor-Cote as to the effects of such uses nor does Nor-Cote assume liability arising out of the use of this product by others. It remains the responsibility of the user to ensure that the use of the product herein is in accordance with all applicable laws and regulations.