



MATERIAL SAFETY DATA SHEET

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

DVD-2001
PRIMER COAT WHITE UV CURABALE SCREEN PRINTING INK

North America:
NOR-COTE INTERNATIONAL, INC.
506 Lafayette Avenue
Crawfordsville, Indiana 47933
United States
Phone: 765-362-9180 (day phone)
MSDS Issuer: EHS Department
Emergency Phone:
CHEMTREC (United States)
800-424-9300

Europe:
NOR-COTE INTERNATIONAL LTD.
Unit 8 Warrior Park, Eagle Close
Chandlers Ford Industrial Estate
Eastleigh, Hampshire
SO53 4NF England
Tel: +44 (0) 23 80270542 (day phone)
Emergency Phone:
CHEMTREC (Outside U.S.)
703-527-3887

Asia:
NOR-COTE INTERNATIONAL PTE. LTD.
Blk 4012 Ang Mo Kio Ave 10
#05-08 Techplace 1,
Singapore 569628
Tel: +65 6291-0898 (day phone)
Emergency Phone:
CHEMTREC (Outside U.S.)
703-527-3887

SECTION 2 INGREDIENTS

CHEMICAL NAME	PERCENT BY WEIGHT	CAS#	EXPOSURE LIMITS	EINECS#
Acrylated Oligomer Mixture	32-34%	Proprietary	Not Established	Proprietary
Titanium Dioxide	38-42%	13463-67-7	OSHA PEL: 10 mg/m ³ (total dust) ACGIH TLV: 5 mg/m ³ (resp. dust)	236-675-5
1,6 Hexanediol Diacrylate	12-14%	13048-33-4	AIHA WEEL - 1mg/m ³ skin	235-921-9
Photoinitiator Mixture	4-8%	Proprietary	Not Established	Proprietary
Trimethylolpropane Triacrylate	5-7%	15625-89-5	Not Established	239-701-3
2-Phenoxyethanol acrylate	>3%	48145-04-6	Not Established	256-360-6

SECTION 3 HAZARDS IDENTIFICATION

ROUTES OF ENTRY: Dermal, Inhalation, Ingestion

GENERAL HEALTH EFFECTS: Irritant to skin, eyes and respiratory tract. Effects may be delayed for several hours.

ACUTE:

- **Skin Contact:** Potential irritant and can cause allergic skin reaction. Repeated or prolonged contact may cause sensitization.
- **Eye Contact:** Liquid, vapors, or mists may cause eye irritation. Protect eyes from repeated or prolonged contact.
- **Inhalation:** May cause irritation to upper respiratory tract upon prolonged or repeated inhalation.
- **Ingestion:** May be harmful if swallowed. Gastrointestinal tract irritation may result.

CHRONIC: No data available

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Repeated and prolonged overexposure may increase the potential for adverse health effects.

HMIS ® RATING: Health - 2 Flammability - 1 Physical Hazard - 1 PPE - C

EC HAZARD SYMBOLS:



Xi - IRRITANT



N - DANGEROUS TO THE ENVIRONMENT

EC RISK/SAFETY PHRASES:

R36/37/38, R43, R51/53
S24, S37, S61

SECTION 4 FIRST AID MEASURES

SKIN CONTACT: Remove and isolate contaminated clothing and shoes. Remove excess material from skin with clean cloth. Flush skin with running lukewarm water. Wash affected areas using mild soap.

EYE CONTACT: Flush the eye and under lids with warm water for 15 minutes. Remove any contact lenses during the flushing. Get immediate medical attention if symptoms persist.

INHALATION: Move subject to fresh air and keep warm. If subject is not breathing, administer artificial respiration. If breathing is difficult, have qualified personnel administer oxygen and get medical attention.

INGESTION: If appreciable quantities are swallowed, seek immediate medical attention. Do NOT induce vomiting. Never give anything by mouth to an unconscious person.

SECTION 5 FIRE FIGHTING MEASURES

FLASHPOINT: Not tested but expected to be >200° F (> 93.3°C)



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FLAMMABLE/EXPLOSIVE LIMITS (Volume % in air): Not established
EXTINGUISHING METHOD: Water fog, carbon dioxide (CO₂) or dry chemical
AUTO-IGNITION TEMPERATURE: Not established

Evacuate area of all non-emergency personnel. Fire fighters must wear full emergency equipment with self-contained breathing apparatus. At elevated temperatures hazardous polymerization may occur causing container rupture and in extreme cases, explosion. Fight fires from upwind and cool intact containers with water spray or stream at maximum range.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Remove all sources of ignition and ventilate area. Avoid skin and eye contact. Use respiratory protection. Absorb with inert materials such as dry clay or sand and place in closed container for disposal as solid waste in accordance with all applicable regulations.

SECTION 7 HANDLING AND STORAGE

HANDLING: Avoid any unnecessary contact. Use protective clothing specified in Section 8.

STORAGE: Store away from heat and sunlight to prevent spontaneous polymerization. Store below 120° F (49° C). Protect containers from physical damage. Storage of containers should conform to flammable and combustible liquid regulations.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

HAND PROTECTION: Use nitrile, butyl or other gloves that are resistant to chemicals in Section 2. Replace immediately if punctured or torn or when a change of appearance (color, elasticity, shape) occurs. RadTech recommends a minimum of 0.45mm thick, nitrile gloves for long duration exposure (up to 4 hours on most UV/EB-curing acrylates) or mechanical handling activities. Single use, disposable nitrile gloves are recommended by RadTech for short duration exposures not exceeding 30 minutes, in situations where only splashes are likely.

EYE PROTECTION: Use splash-proof safety goggles, safety glasses, or face shields that are ANSI approved to prevent eye contact. Eyewash availability is also recommended.

SKIN PROTECTION: Protective or disposable outer clothing is recommended.

RESPIRATORY PROTECTION: Use local exhaust to control vapors and mists. Use of NIOSH approved respirators for organic vapors, is recommended where TLV is exceeded.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE AND ODOR: Moderate viscosity with mild odor
BOILING POINT (°F): Not available
SPECIFIC GRAVITY: 1.51247
VAPOR PRESSURE (mm Hg): Not established
SOLUBILITY IN WATER: Not soluble
pH: Not available

PHYSICAL STATE: Liquid
FREEZING POINT: Not available
EVAPORATION RATE: <1
VAPOR DENSITY: Heavier than air
VOC: Not established
DENSITY: 5.718 kilograms/gallon

SECTION 10 REACTIVITY / STABILITY HAZARD DATA

STABILITY: This material is stable under recommended storage and handling conditions.

CONDITIONS TO AVOID: Excessive heat, ignition sources and contamination with dirt and other foreign materials.

INCOMPATIBILITY: Avoid contamination or inappropriate mixing with strong oxidizing agents, peroxides, strongly caustic materials and metal corrosion products including rust. Do not expose to UV light during storage.

HAZARDOUS DECOMPOSITION PRODUCTS: Thermal oxidation or pyrolysis (as in fire) may yield carbon dioxide, carbon monoxide and volatile organic fragments which are flammable, irritating or toxic.

HAZARDOUS POLYMERIZATION: Under certain conditions (excess temperatures and contamination) hazardous polymerization may occur. Avoid high temperature and contamination with foreign materials.

SECTION 11 TOXICOLOGICAL INFORMATION

No determination has been made on toxicity of this product.

HDODA, one component of this product, was positive in a mouse lymphoma test indicating possible mutagenic potential. An Ames test for mutagenicity produced equivocal results. An 80 week carcinogenicity study in mice showed no increased incidence of tumors.



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CARCINOGENICITY: IARC? Not listed

NTP? Not listed

OSHA? Not listed

SECTION 12 ECOLOGICAL INFORMATION

No determination has been made on ecological impact. However, it is highly recommended to prevent contamination of the environment with this product, i.e. soil, landfills, drains, sewers, surface waters, etc.

SECTION 13 DISPOSAL CONSIDERATIONS

Dispose of this product in accordance with all applicable laws and regulations.

SECTION 14 TRANSPORTATION INFORMATION

Transport this product in accordance with all applicable laws and regulations. This product, as supplied, is not regulated nor classified as a hazardous material/dangerous good by United States Department of Transportation (DOT), the International Civil Aviation Organization (ICAO), the International Maritime Organization (IMO), the Canadian Transportation of Dangerous Goods Act (TDG), or the International Air Transport Association (IATA).

SECTION 15 REGULATORY INFORMATION

This Material Safety Data Sheet has been formatted to the best of our ability in accordance with American National Standards Institute (ANSI), European Communities (EC), and contains hazard criteria and all information required by the Canadian Controlled Products Regulation (CPR) in regard to this product.

California Proposition 65 RTK: This product may contain trace chemicals not added as a part of the formulation but remaining as residuals from the manufacturing process of our raw materials suppliers, that are considered by the state of California to cause cancer or birth defects or other reproductive harm: None Known

Clean Air Act- Hazardous Air Pollutants (HAP): This product and its components do not contain any Hazardous Air Pollutants.

Clean Air Act – Ozone Depleting Substances (ODS): This product and its components do not contain Ozone Depleting Substances.

Coalition of Northeastern Governors (CONEG): This product meets the requirements of CONEG pertaining to heavy metals total content of no more than 100 PPM. No heavy metals are added as a part of the formulation, but raw materials may contain residual parts per million as naturally occurring elements.

Food and Drug Administration (FDA) Food Packaging Status: This product has not been cleared by the FDA for use in food packaging and/or other applications as an indirect food additive.

Occupational Safety and Health Act (OSHA): This product is classified as a Class III B combustible liquid.

Resource Conservation and Recovery Act (RCRA): This product is not regulated as a hazardous substance under 40 CFR 261.

Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III:

Section 302 – Extremely Hazardous Substances (EHS): This product is not regulated as an EHS.

Section 304 - CERCLA: This product is not regulated for emergency release notification.

Section 311/312 – Hazard Communication Standard (HCS): This product is classified as an acute hazard.

Section 313 – Toxic Chemical List (TCL): This product contains the following components that are regulated under the Toxic Chemical Release Reporting requirements 40 CFR 372: Glycol Ether (CAS 48145-04-6)

Toxic Substances Control Act (TSCA) Section 8(b) – Inventory Status: All chemicals in this product are TSCA listed or exempt from being listed.

SECTION 16 OTHER INFORMATION

HMIS® ratings are a registered trade and service mark of the National Paint and Coatings Association with the following scale:

* = Chronic health effect

4 = Severe Hazard

3 = Serious Hazard

2 = Moderate Hazard

1 = Slight Hazard

0 = Minimal Hazard

PPE Index

A = Safety Glasses

B = Safety Glasses and Gloves

C = Safety Glasses, Gloves and Protective Apron

D = Face Shield, Gloves and Protective Apron

E = Safety Glasses, Gloves and Respirator

EU Risk/Safety Phrases

R36/37/38 = Irritating to eyes, respiratory system and skin.

R43 = May cause sensitization by skin contact.

R51/53 = Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

S24 = Avoid contact with skin.



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S37 = Wear suitable gloves

S61 = Avoid release to the environment. Refer to special instructions/safety data sheets.

Definitions

TWA – Time Weighted Average

TLV – Threshold Limit Value

STEL – Short Term Exposure Limit

CAS# - Chemical Abstract Service Number

NTP – National Toxicology Program

PEL – Permissible Exposure Limit

IARC - International Agency for Research on Cancer

ANSI – American National Standards Institute

AIHA – American Industrial Hygiene Association

WEEL – Workplace Environmental Exposure Level

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Disclaimer: To the best of our knowledge, the product information contained herein is based upon data believed to be reliable, however Nor-Cote makes no warranty and disclaims any liability whatsoever for its accuracy or completeness. Since the actual use of the product is beyond our control, no guarantee expressed or implied, is made by Nor-Cote as to the effects of such uses nor does Nor-Cote assume liability arising out of the use of this product by others. It remains the responsibility of the user to ensure that the use of the product herein is in accordance with all applicable laws and regulations.